



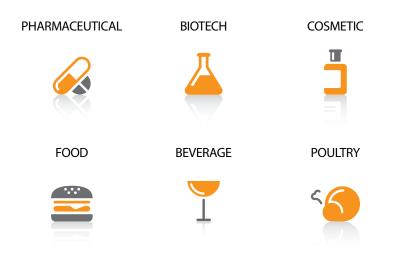
# PURE PUNP

**The Sanitary Line** 

Sanitary Pumps & Metering Systems

SP-8100 Ultra Flow Series
SP-8200 Sanitary Series6
SP-800SR Sanitary Series
SP-8100, SP-8200 & SP-800SR Pump Motors
SP-800DD Sanitary Series
SP-800DD Pump Motors 10
Performance Curves
Accessories
Ultra Mass Batch Control System
Ultra Mag Series Batch Control System
Flow Meter & Pump System

# MARKETS



PURE PUMP – THE SANITARY LINE OF DRUM PUMPS FOR LOW AND HIGH VISCOSITY LIQUIDS

# **Applications**



# **Drums & Barrels**

# Laboratory

# Large Storage Vessels

**Stainless Tanks** 

# SP-8100 Ultra Flow Series

**Standard's 8100 series** pump is engineered to transfer low viscosity food products, pharmaceutical materials and personal care solutions from drums, ToteTanks<sup>®</sup> and kettles. The pumps' wetted surfaces are constructed with FDA compliant materials which provide an ideal solution for sanitary applications.





### **Features**

- FDA Compliant Materials
- Flow Rates To 32 GPM (121 LPM)
- Easy To Clean
- Tri-Clamp Fittings

**Flow Curves** 

- Light Weight & Portable
- Variable Speed Motors

# **Common Applications**

### **Motor Drives**

- Dairy Products
  Pharmaceutical Materials
- Wine & Beer
- Juices

Sauces

Cosmetic Fragrances



SP-280 Series

# **Technical Specifications**

Model Number: SP-8100-39 SP-8100-47 **Immersion Length:** 39" (1000 mm) 47" (1200 mm) 316 SS, Teflon & Buna Wetted Components: **Motor Drive:** SP-ENC, SP-280P, SP-A1, SP-A2, SP-400-2 1.6" (41 mm) / 1.25" (32 mm) Inlet/Discharge: **Maximum Viscosity:** 1,000 cps (mPAS) **Maximum Flow Rate:** 32 GPM (121 LPM) Maximum Discharge Pressure: 16 psi (1,1 bar) based on water Pump Weight: 11 lbs (5 kg) motor weight varies upon model Maximum Temperature: 175° F (80° C)

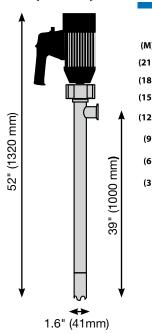
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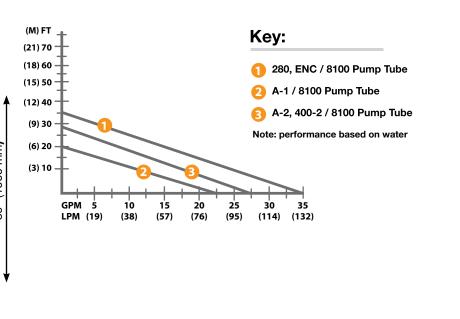
SP-ENC Series

SP-400-2 Series

**SP-A1 Series** 

SP-A2 Series





Note: Pump is constructed with FDA compliant materials; however, the system does not have FDA certification.

**Standard's 8200 Series** pump is engineered to transfer low viscosity food products, pharmaceutical materials and personal care solutions from drums, ToteTanks<sup>®</sup> and kettles. The pumps' wetted surfaces are constructed with FDA compliant materials which provide an ideal solution for sanitary applications.





### **Features**

- FDA Compliant Materials
- Flow Rates To 15 GPM (57 LPM)
- Discharge Pressure 70 FT (22 M)
- Easy To Clean
- Tri-Clamp Fittings
- Light Weight & Portable
- Variable Speed Motors

# **Common Applications**

- Sauces
- Dairy Products
- Pharmaceutical Materials
- Wine & Beer
- Juices
- Cosmetic Fragrances





SP-280 Series

# **Technical Specifications**

Model Number:

**Immersion Length:** 

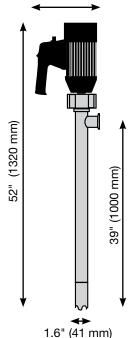
Wetted Components:316 SS, Buna & TeflonMotor Drive:SP-ENC, SP-280P, SP-A1, S

SP-8200-39 SP-8200-47 39" (1000 mm) 47" (1200 mm) 316 SS, Buna & Teflon SP-ENC, SP-280P, SP-A1, SP-A2, SP-400-2 1.6" (41 mm) / 1.25" (32 mm) 1,000 cps (mPAS) 32 psi (2,2 bar) based on water 15 GPM (57 LPM) 11 lbs (5 kg) motor weight varies upon model 175° F (80° C)

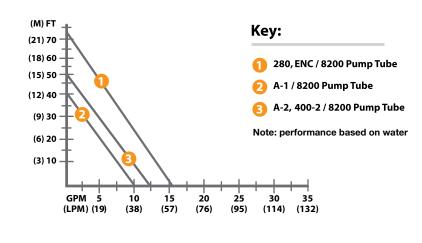


**SP-ENC Series** 

SP-400-2 Series



# Flow Curves



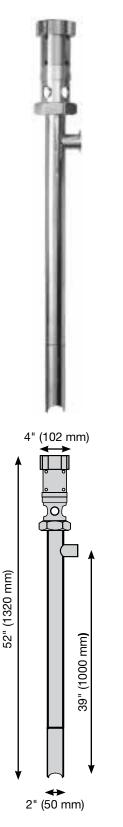
SP-A1 Series



SP-A2 Series

Note: Pump is constructed with FDA compliant materials; however, the system does not have FDA certification.

**Standard's 800SR Series Pumps** are engineered specifically for transferring viscous food products, pharmaceutical materials and cosmetic lotions from drums, ToteTanks<sup>®</sup> and kettles. The progressive cavity design delivers a continuous flow of material with little product degradation. Maximum viscosity is **25,000 cps (mPAS)**.



# Common Applications

- Juice Concentrates
- Tomato Paste
  Chocolate
- Lotions

Pie Fillings

- Shampoo
- **Technical Data**

Design: Maximum Viscosity: 751&752 Series 1851 Series Discharge Port:

Stator Materials: Mechanical Seal: Immersion Lengths:

Wetted Material:

Pump Finish: Fittings:

Maximum Flow Rate: 1851 Series 751& 752 Series Maximum Discharge Pressure: 751 & 1851 Series 752 Series Bag Liner Series: Progressive Cavity / Positive Displacement 25,000 cps (mPAS)

10,000 cps (mPAS) 1.5" (38 mm) Tri-Clamp Hose Barb, Optional 1.25" (32 mm) Teflon or White Buna SiC/Viton/SiC 27" (700 mm) 39" (1000 mm) 47" (1200 mm) Please add 6" (150 mm) to the immersion length of pump for the 752 series pumps. Tube & Rotor Assembly: 316 Stainless Steel Stator Material: Teflon or White Buna 316 SS Polished to 32 Ra Large Type Acme Thread design enables operator to disassemble pump quickly for cleaning, maintenance and inspection

12 GPM (45 LPM) based on water 7 GPM (26 LPM) based on water

87 psi (6 bar) 174 psi (12 bar) Optional pump intake design available for applications with hygienic liners

**Motor Drives** 



SP-280 Series



**SP-ENC Series** 



SP-400-2 Series

**Bag Liner Series** 



Pump Intake

Benefits

- Hygienic Design
- Easy To Clean & Maintain
- Gentle Product Treatment
- Continuous Flow

Warning: When pumping flammable or combustible liquids pump tube must be used in conjunction with an explosion proof motor. **Note:** Pump is constructed with FDA compliant materials; however, the system does not have FDA certification.

# SP-8100, SP-8200 & SP-800SR Pump Motors

# **SP-280P Series**

				:	SHIPPING WT
MODEL	ENCLOSURE	POWER	WATT	V.S.D.	lbs (kgs)
SP-280P	Open Drip Proof (IP44)	110-120V/1/50-60Hz	825	No	9.0 (4,0)
SP-280P-V	Open Drip Proof (IP44)	110-120V/1/50-60Hz	825	Yes	9.0 (4,0)
SP-280P-2	Open Drip Proof (IP44)	220-240V/1/50-60Hz	825	No	9.0 (4,0)
SP-280P-2-V	Open Drip Proof (IP44)	220-240V/1/50-60Hz	825	Yes	9.0 (4,0)

A Warning: Not suitable for pumping flammable or combustible liquids

### V.S.D. = Variable Speed Drive



# **SP-ENC Series**

MODEL	ENCLOSURE	POWER	WATT	SHIPPING W V.S.D. lbs (kgs)		
SP-ENC	TEFC (IP54)	110-120V/1/50-60Hz	825	No	12.7 (5,7)	
SP-ENC-V	TEFC (IP54)	110-120V/1/50-60Hz	825	Yes	12.7 (5,7)	
SP-ENC-2	TEFC (IP54)	220-240V/1/50-60Hz	825	No	12.7 (5,7)	
SP-ENC-2-V	TEFC (IP54)	220-240V/1/50-60Hz	825	Yes	12.7 (5,7)	

A Warning: Not suitable for pumping flammable or combustible liquids

SP-400 S	eries	(	AtEx	<b>€</b> x <b>€</b>	
MODEL	ENCLOSURE	POWER	WATT		SHIPPING WT Ibs (kgs)
SP-400-2	Explosion Proof	220-240V/1/50-60Hz	550	No	24.0 (11,0)

# **SP-A2 Series**

MODEL	CONSUMPTION	MAX. INLET PRESSURE	OUTPUT
SP-A2	28 CFM @ 90 psi	100 psi	3/4 Hp
	13.2 L/sec @ 6,2 bar	6,8 bar	560 W
SP-A2L	28 CFM @ 90 psi	100 psi	3/4 Hp
(trigger lock)	13.2 L/sec @ 6,2 bar	6,8 bar	560 W

ANot recommended for use on SP-800SR Series pumps

# **SP-A1 Series**

MODEL	CONSUMPTION	MAX. INLET PRESSURE	OUTPUT
SP-A1	22 CFM @ 90 psi	100 psi	1/2 Hp
	10.4 L/sec @ 6,2 bar	6,8 bar	370 W
🗥 Not recomm	nended for use on SP-800SR Series pun	nps	

V.S.D. = Variable Speed Drive

SP-400-2 Series



SP-A2 Series



**SP-A1 Series** 



# www.pure-pump.eu



**SP-ENC Series** 

\$340

SP-280 Series



(Ex)

Standard's 800DD Series Pumps are engineered specifically for transferring viscous food products, pharmaceutical materials and cosmetic lotions from drums, ToteTanks® and kettles. The progressive cavity design delivers a continuous, smooth flow of material with little product degradation. Maximum viscosity is 100,000 cps (mPAS).

100,000 cps (mPAS)

Optional 1.25" (32 mm)

316 SS Polished to 32 Ra

Teflon or White Buna

SiC/Viton/SiC

27" (700 mm) 39" (1000 mm)

47" (1200 mm)

10.000 cps (mPAS)



6" (152 mm)

# **Common Applications**

- Juice Concentrates
- Pie Fillings Tomato Paste
- Chocolate
- Lotions Shampoo



# **Motor Drives**



TEFC **Electric Motor** 



Washdown Electric Motor



Stainless Steel **Electric Motor** 



Pneumatic Motor

# **Technical Data**

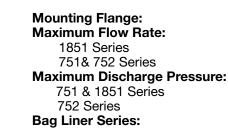
Design: **Maximum Viscosity:** 751& 752 Series 1851 Series **Discharge Port:** 

Stator Materials: Mechanical Seal: **Immersion Lengths:** 

Wetted Material:

Pump Finish: Motor Drives:

Fittings:



Large Type Acme Thread design enables operator to disassemble pump quickly for cleaning, maintenance and inspection B14/C140-160

TEFC, Washdown, Stainless Steel & Air

Progressive Cavity / Positive Displacement

1.5" (38 mm) Tri-Clamp Hose Barb,

Please add 6" (150 mm) to the immersion length of pump for the 752 series pumps

Tube & Rotor Assembly: 316 Stainless Steel Stator Material: Teflon or White Buna

12 GPM (45 LPM) based on water 7 GPM (26 LPM) based on water

87 psi (6 bar) 174 psi (12 bar) Optional pump intake design available for applications with hygienic liners

**Bag Liner Series** 

# **Benefits**

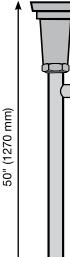
- Hygienic Design

- Continuous Flow

### **Pump Intake**



🔼 Warning: When pumping flammable or combustible liquids pump tube must be used in conjunction with an explosion proof motor. Note: Pump is constructed with FDA compliant materials; however, the system does not have FDA certification.



(1000 mm)

-80 80

2" (50 mm)

# **TEFC Motors** – 230-460V / 380-415V / 3 / 50-60 Hz

(Interchangeable with DD Series pumps on page 7)

MODEL	HP	KW	RPM	ENCLOSURE	FRAME	FLANGE	SHIPPING WT Ibs (kg)
	0.75	,	750–900	TEFC (IP55)	90LC	B14/C140	40 (18)
SP-512* SP-522*	1 1.5	, -	750–900 750–900	TEFC (IP55) TEFC (IP55)	100LC 100LC	B14/C160 B14/C160	52 (24) 58 (25)
O017      Motor wiring for 230V/3/50-60 Hz which includes 570, 571, 572, 8708							

# Washdown Motors - 230-460V / 380-415V / 3 / 50-60 Hz

(Interchangeable with DD Series pumps on page 7)

MODEL	HP	KW	RPM	ENCLOSURE	FRAME	FLANGE	SHIPPING WT Ibs (kg)
SP-504	0.75	0,55	750-900	Washdown	90LC	B14/C140	40 (18)
SP-514*	1	0,75	750-900	Washdown	100LC	B14/C160	52 (24)
SP-524*	1.5	1,1	750-900	Washdown	100LC	B14/C160	58 (25)
0017	Mot	tor wiriı	ng for 230\	//3/50-60 Hz whi	ch includes	s parts 570, 5	71, 572, 8708

# Stainless Steel Motors - 230-460V / 380-415V / 3 / 50-60 Hz

(Interchangeable with DD Series pumps on page 7)

MODEL	HP	KW	RPM	ENCLOSURE	FRAME	FLANGE	SHIPPING WT Ibs (kg)
SP-508	0.75	0,55	750-900	Encapsulated	90LC	B14/C140	65 (30)
SP-518*	1	0,75	750-900	Encapsulated	100LC	B14/C160	96 (44)
SP-528*	1.5	1,1	750-900	Encapsulated	100LC	B14/C160	115 (52)
<b>0017</b> Motor wiring for 230V/3/50-60 Hz which includes parts 570, 571, 572, 8708							

# **Sanitary Pneumatic Motor**

(Interchangeable with DD Series pumps on page 7)

MODEL	HP	kW	RPM	AIR CONSUMPTION	FRAME	Air CONN. Inch ( mm)	SHIPPING WT LBS ( Kg)
SP-A4FP	2	1,5	300–900	80 CFM @ 100 psi 37 L/Sec @ 7 bar	IEC#72/D71	1/4" (6,35)	12.0 (5,0)
SP-A6FP	4	3,0	300–900	130 CFM @ 100 psi 65 L/Sec @ 7 bar	IEC#72/D80	1/2" (12,7)	24.0 (11,0)
SP-A8FP	5	3,7	300–900	170 CFM @ 100 psi 80 L/Sec @ 7 bar	IEC#72/D90	1/2" (12,7)	26.0 (12,0)

\*Indicates pump requires two flanges

TEFC Electric Motor



Washdown Electric Motor



Stainless Steel Electric Motor

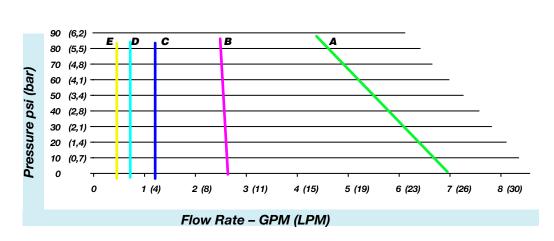


**Pneumatic Motor** 



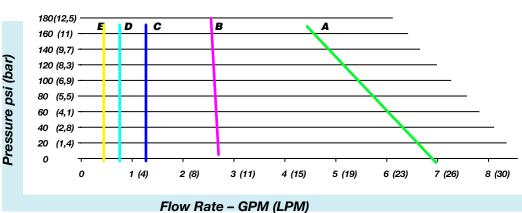
# **Performance Curves**

751 Series Pumps

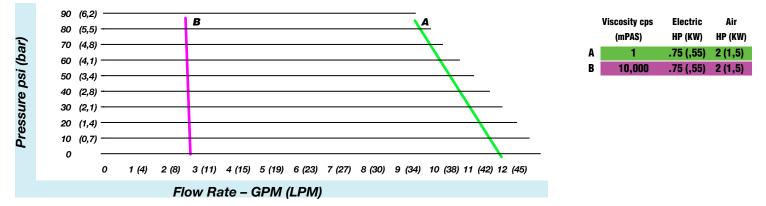


iscosity cps	Electric	Air
(mPAS)	HP (KW)	HP (KW)
1	.75 (,55)	2 (1,5)
10,000	.75 (,55)	2 (1,5)
30,000	1 (,75)	4 (3)
60,000	1 (,75)	4 (3)
100,000	1.5 (1,1)	5 (3,7)

752 Series I	Pumps
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١	liscosity cps	Electric	Air	
	(mPAS)	HP (KW)	HP (KW)	
A	1	.75 (,55)	2 (1,5)	
В	10,000	.75 (,55)	2 (1,5)	
C	30,000	1 (,75)	4 (3)	
D	60,000	1 (,75)	4 (3)	
Ε	100,000	1.5 (1,1)	5 (3,7)	



# 1851 Series Pumps

# **Technical Notes**

- Performance Curves are intended to be used as a guide only as individual results may vary.
- Pump Stator Elastomers (Teflon, Viton or Buna) may vary performance.
- Performance Curves were created using a 900 RPM motor. Reducing motor speed will decrease pump performance. Do NOT increase motor speed above 900 RPM's.
- Pump Curves were created with a Newtonian Polymer (Viscosity remains constant regardless of shear). Non-Newtonian materials (viscosity does not remain constant with shearing) may vary performance.

# **DISCHARGE HOSE CLAMP**

Part Number 9038

Malleable iron two bolt clamp Gripping ridges, reinforced lugs Hose size from 1.75 (44,5 mm) to 2.05" (53 mm) (44.50 mm to 27 mm) Torque Value: 27 ft lbs (3,75 Kg /m)



# PLICORD<sup>®</sup> GRAY FOOD TRANSFER HOSE

Part Number 9037

Flexible hose for gravity flow, pressure or suction service transferring edibles from tank truck and in-plant service. Construction: White Chemivic<sup>®</sup> synthetic rubber (FDA/USDA, 3A Sanitary Standard 18-03 compliant). Cover: Spiral-plied synthetic fabric with Galvanized Wire helix. Branding: Continuous spiral brand "Goodyear Plicord Gray Food; FDA, 3/A & USDA 150 psi."



Nom. ID	Nom. OD	Max WP	Bend Radius	Vacuum	Weight	Temp Range
in/mm	in/mm	psi/bar	in/mm	in/mm	lb-ft/kg-m	F°/C°
1.5 / 38,1	1.97 / 50,04	150 / 10,2	4.0/102	29 / 736,6	0.85 / 1,26	-25 to 180 / -32 to 82

Plicord<sup>®</sup> & Chemivic<sup>®</sup> are registered trademarks of The Goodyear Tire & Rubber Company

# **PUMP HANGER**

Part Number 8430

Pump Hanger For Direct Drive Series



# HAND CLAMP

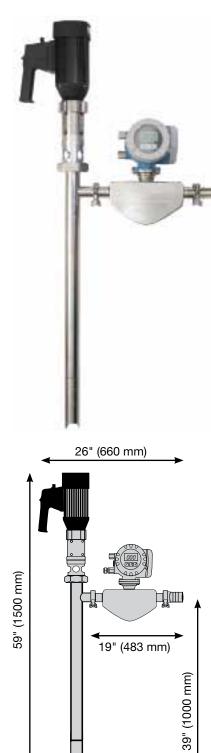
Part Number

9005

Engineered to vertically stabilize pump on open top containers



Standard's Ultra Mass Batch Control System is designed for high precision dosing applications from drums, ToteTanks® and kettles. Simply dial in your desired volume or weight and the Ultra Mass BCS will deliver a preset dose of product - virtually hands free. The systems components meet 3A Third Party Verification (TPV) Sanitary Standards insuring the highest quality product suitable for the Food Processing, Pharmaceutical, Dairy and Bio-Tech industries.



2" (50 mm)

### Features

- **3A (TPV) Components**
- **FDA Compliant Materials**
- Low Shear Design
- Easy to Clean
- Tri-Clamp Fittings
- Interface Capabilities: HART, PROFIBUS, PA/DP, FOUNDATION FIELDBUS
- Suitable for Conductive & Non-Conductive Solutions
- Quick Setup Menus for In-field Commissioning

# Common Applications

- Sauces
- Creams
- **Dairy Products**
- Shampoo & Conditioner
- Pharmaceutical Materials
- Pie Fillings

**Bag Liner Series:** 

# **Technical Specifications**

Wetted Components: 316SS (32 Ra or better), Teflon Motor Drive: Inlet/Discharge: **Metering Principle:** System Accuracy: **Check Valve: Mechanical Pump Seal: Pump Design: Immersion Length:** Maximum Solid Size: .25" (6 mm) Maximum Temperature: **Viscosity Range:** P/N: 8500 (110v), 8501 (220v) 1-10.000 cps (mPAS) P/N: 8513 (110v), 8514 (220v) **Maximum Discharge Pressure:** P/N: 8500 (110v), 8501 (220v) 43 psi (3 bar) P/N: 8513 (110v), 8514 (220v) 87 psi (6 bar) based on water Maximum Flow Rate: P/N: 8500 (110v), 8501 (220v) P/N: 8513 (110v), 8514 (220v) System Weight: 58 lbs (26 kg)

Variable Speed / TEFC (IP54) / 1 HP (825w) 2" (50 mm) / 1.5" (38 mm) Coriolis Mass Flow Technology +/- .30% of Reading 316L Stainless Steel SiC / Viton / SiC **Progressive Cavity** 39" (1000 mm) 185° F (85° C)

10,000-25,000 cps (mPAS)

based on water

8 GPM (30,2 LPM) based on water 3 GPM (11,3 LPM) based on water Optional pump intake design available for applications with hygienic liners

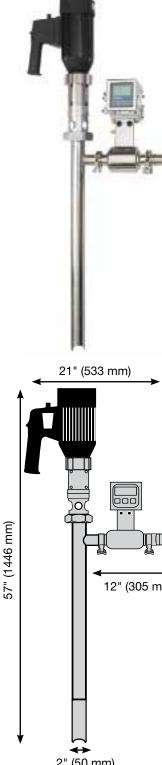




Pump Intake

Note: Pump and meter is constructed with FDA compliant materials; however, the system does not have FDA certification.

**Standard's Sanitary Batch Control System** is engineered for bulk, precision dosing and filling operations from drums, ToteTanks<sup>®</sup> and kettles - virtually hands free. This system utilizes a non-invasive Full Bore Magmeter for flow / volume measurement. Simply dial in desired volume, press enter, and the Sanitary Batch Control delivers a preset volume of material within .05% accuracy. The system is an excellent solution for conductive food products, pharmaceuticals, and cosmetic materials.



# Features

- Large Graphic Display
- .05%+/- Repeatability
- Non-Invasive Measurement
- Max. Viscosity 25,000 cps (mPAS)
- Standard Or Metric Units Of Measure

# **Common Applications**

- Lotions
- Chocolate
- Juice Concentrates
- Pharmaceuticals

# **Technical Specifications**

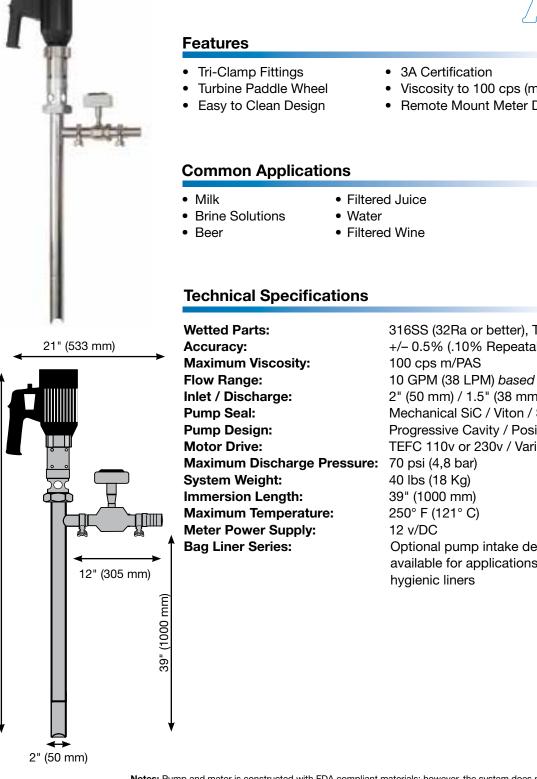
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21" (	533 mm)	Wetted Parts: Motor Drive:	316 SS (32 Ra finish or bette TEFC (IP 54) 110v or 230v	r) & Teflon		
		Inlet / Discharge Size:	2" (50 mm) / 1.5" (38 mm)			
		Pump Seal:	Mechanical SiC / Viton / SiC			
		Pump Design:	Progressive Cavity / Positive	Displacement		
		Metering Principle:	Full Bore Mag Flowmeter	Displatement		
		Viscosity Range:	I di Dore Mag Howmeter			
		P/N: 8300 (110v), 8301 (220v)	1-10.000 cps (mPAS)			
Ê		P/N: 8313 (110v), 8314 (220v)				
		Maximum Discharge Pressure:	, , , , , ,			
<b>H</b>		P/N: 8300 (110v), 8301 (220v)				
		P/N: 8313 (110v), 8314 (220v)	87 psi (6 bar) based on water			
		Maximum Flow Rate:				
	12" (305 mm)	P/N: 8300 (110v), 8301 (220v)	10 GPM (38 LPM) based on water			
		P/N: 8313 (110v), 8314 (220v)	3 GPM (11,3 LPM) based on water			
	Ê					
	Ē	System Weight:	54 lbs (24 Kg)	Day Liney Carica		
	8	Immersion Length:	39" (1000 mm)	Bag Liner Series		
	39" (1000 mm)	Conductivity:	System requires	1		
	39"		5 micro-semans (µS/cm)			
_			of conductivity			
		Bag Liner Series:	Optional pump intake			
	J		design available for			
			applications with			
2" (50	) mm)		hygienic liners	Pump Intake		



- Tri-Clamp Fittings
- Low Shear Design
- Easy To Clean Design
- Multi-language Display
- Measures Volume
- 3A Certification
- Shampoo
- Pie Fillings
- Brine
- Tomato Paste

Note: Pump and meter is constructed with FDA compliant materials; however, the system does not have FDA certification.

Standard's Flow Meter & Pump System is engineered to dispense and meter materials from drums, ToteTanks<sup>®</sup> and kettles. The system includes a 3A Sanitary Transfer Pump in addition to a 3A Turbine Flow Meter. The Meter offers a truly hygienic design and accurate performance. A two-piece design enables operators to quickly disassemble and clean internal components. In addition, the unique design eliminates the need for internal locking rings. The proven Flow Meter & Pump System is an excellent choice for metering low viscosity liquids.



57" (1446 mm)



- Viscosity to 100 cps (mPAS)
- Remote Mount Meter Display

316SS (32Ra or better), Teflon, Rulon 641 +/- 0.5% (.10% Repeatability) 10 GPM (38 LPM) based on water 2" (50 mm) / 1.5" (38 mm) Tri-Clamp Hose Barb Mechanical SiC / Viton / SiC Progressive Cavity / Positive Displacement TEFC 110v or 230v / Variable Speed Control Optional pump intake design available for applications with **Bag Liner Series** 

**Pump Intake** 

Notes: Pump and meter is constructed with FDA compliant materials; however, the system does not have FDA certification. Remote mount display to 90 ft (27 m)



# DRUM PUMPS FOR PHARMACEUTICALS FOOD PRODUCTS AND PERSONAL CARE

STANDARD PUMP

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www.pure-pump.eu



1540 University Dr. Auburn, GA 30011 USA

> 1.866.558.8611 Tel 770.307.1003 Fax 770.307.1009

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